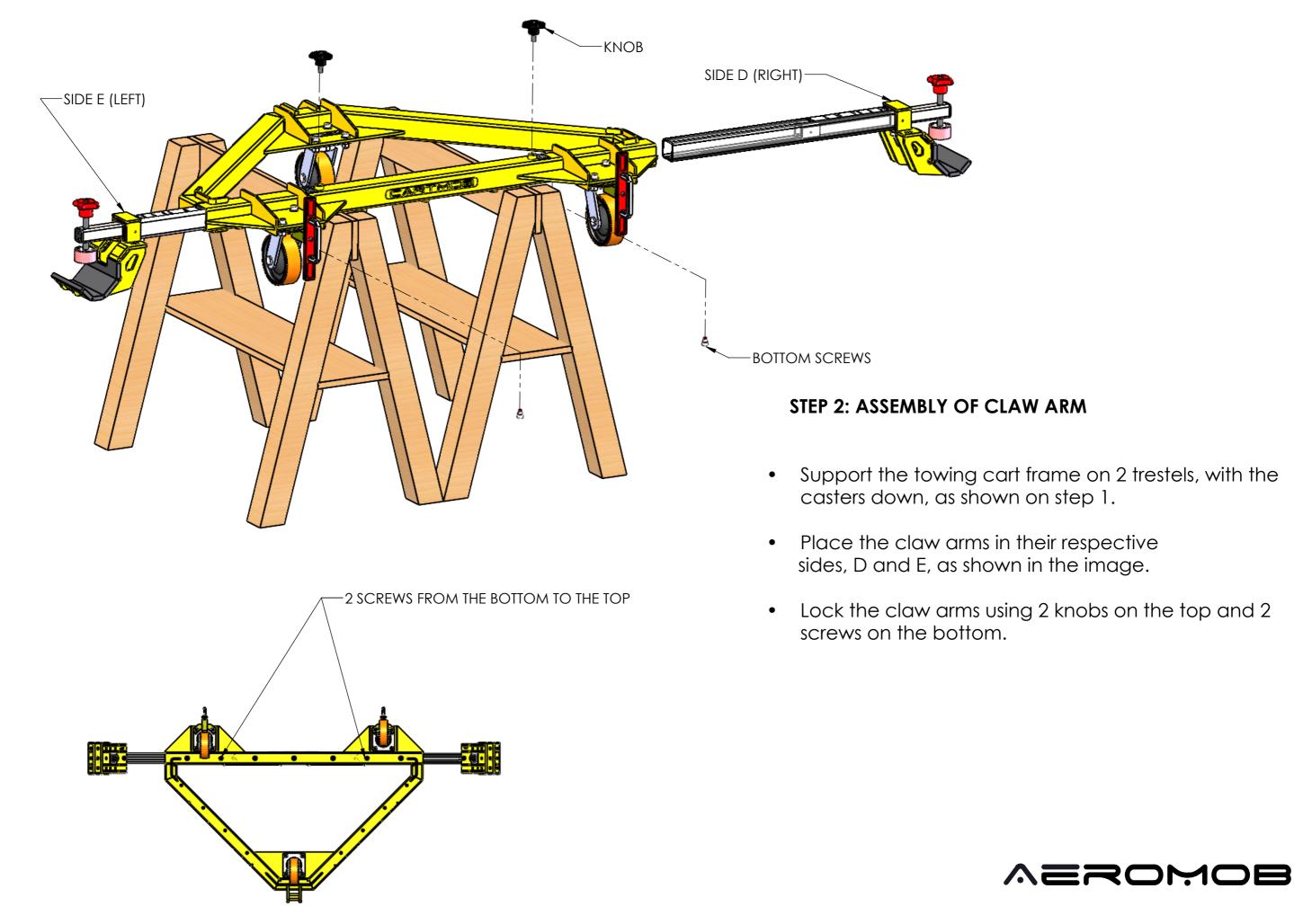


## **STEP 1: ASSEMBLY OF CASTERS AND LOCKS**

- Support the towing cart frame on 2 trestels, with the • bottom facing up.
- Position the casters on the frame, in their • respective positions.
- Insert the screws from bottom to top, as shown in ٠ image.
- Place the lock on the caster flange • as shown in the image (DETAIL A).
- Tighten the caster screws. •





## **STEP 3: ASSEMBLY OF TOWBAR**

- Remove the frame that is on the tresels and place over the floor.
- Unite the parts of the towbar using screws, washers and selflocking nuts, (DETAIL F).
- Unite the towbar to the equipment, according to DETAIL G. Apply thread lock glue on the pin screw.

-APPLY THREAD LOCK GLUE ON THE PIN SCREW

## Detail G Scale 1 : 5

1000 FO

0

G

